



– water soluble –

Physical and chemical Properties

Appearance:	viscous liquid
Color:	milky
Odor:	characteristic
Density (at 20 °C):	approx. 1g/cm ³
Vapor pressure (at 20 °C):	14.33 hPa
Boiling point:	approx. 100 °C
Solubility in water:	mixable

Application

NOCOLOK® Precoating can be used in mixture with NOCOLOK® Flux or NOCOLOK® Zn Flux and water to improve adhesion of the flux coating. The system can be applied on external and internal surfaces in order to reduce flux fall-off and dust formation on handling of flux coated components. Proper application of the Precoating/water/flux-system shows no negative effects regarding the appearance of the post braze aluminum surfaces, compared to the use of pure NOCOLOK® Flux or pure NOCOLOK® Zn Flux (especially no discoloration effects).

- Suitable application methods: spraying, dipping or brushing. Surface temperature > 10 °C, with subsequent drying step!
- Recommended thickness of the coating: 10 – 30 µm

Packaging

Metal drums containing 10 kg net weight.
Height 330 mm
Diameter 250 mm
Filling weight 10.0 kg
Gross weight 11.2 kg



CP3-pallet
Units 20 per Layer
Height 520 mm
Width 1,140 mm
Depth 1,140 mm
Gross weight 224 kg per layer



Storage, Handling

Store between 5 °C and 30 °C, in a dry and well ventilated area.

Keep away from sources of heat and direct sunlight.

Because of organic solvents in the preparation, keep away from sources of ignition.

Shelf life approx. 1 year.

Classification

Not a hazardous product according to Globally harmonized System (GHS).

Detailed information can be found in the relevant Safety Data Sheet (SDS).

MANAGEMENT SYSTEM

DQS – certified according

IATF 16949
ISO 9001 : 2015
ISO 14001 : 2015
ISO 50001 : 2018
ISO 45001 : 2018

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